



qs-STAT® & solara.MP – BASICS

2 DAYS

This course will review fundamental statistics and introduce the user to unique aspects of the Q-DAS® statistical philosophy. The user will learn various software options and how to use the software most efficiently. This will include creating new files and editing existing data. Viewing of basic graphics (such as value charts, histograms and control charts) and the production of printed reports shall also be demonstrated and practiced.

qs-STAT® – ADVANCED

1 DAY

This course is customized according to specific user application of qs-STAT®. Topics will include database filter and queries, an introduction to the form designer, saving of quality control limits and other advanced qs-STAT® features. The participants are encouraged to bring with them their own data and process information and use this to actively solve their current quality issues.

Machine & Gage Acceptance Using qs-STAT® & solara.MP

1 DAY

This course includes a comprehensive overview of machine and gage acceptance procedures. Participants will examine the common practices in industry like the preferred methods of the “Big 3” auto makers. Detailed steps will be demonstrated showing how to perform Type, 1 Type 2, and Type 3 gage studies in solara.MP, as well as how to perform various targeting studies and machine capability studies in qs-STAT. A variety of examples for each study type will be provided.

procella® KEY USER

1 ½ DAYS

procella® is the main Q-DAS® shop-floor application for the collection of data and viewing process control charts. The normal use of procella® in industry entails linking the data-entry PC to a gage system through an RS-232 interface and to qs-STAT® through a database. This course will instruct the user on how best to configure this setup. qs-STAT® can be used to define and set the evaluation that procella® uses. This will be demonstrated as well.

Q-DAS System Administrator

2 DAYS

This course provides the local system administrator with an understanding of all the elements of the Q-DAS core software applications, including M-QIS, O-QIS, qs-STAT and solara.MP. Topics will include installing the software, performing basic configurations, troubleshooting and maintaining the system.

ADDITIONAL COURSES

Specialized courses are available upon request.
Additional topics include: M-QIS Reporting System, Form Designer, Operator training and O-QIS CMM Reporting Configurations.

E-LEARNING COURSES

Self-paced, online course modules.
Each course is available to the user for 30 days.

- qs-STAT® & solara.MP – Basics \$250 / person
- Machine & Gage Acceptance \$140 / person

TRAINING AT Q-DAS INC.: \$395/PERSON PER DAY

TRAINING AT YOUR FACILITY: \$3200 PER DAY
(maximum 10 people)
plus instructor travel expenses

All courses start at 8:30 am, unless otherwise specified.
Registration fees are due prior to the start of the course. Fees include course documentation and lunch.

Q-DAS reserves the right to cancel these courses, with full refund, if adequate participation is not forthcoming.

Cancellation fees will be applied for customer cancellations as follows:

- In case of cancellation 2 weeks prior to course date, 50% of the total cost will be charged.
- In case of cancellation one week prior to course date or no show, 100% of total cost will be charged.



IN HOUSE TRAINING SCHEDULE - 2019

January		February		March		April		May		June	
1	***	1		1		1		1		1	
2		2		2		2		2		2	
3		3		3		3		3		3	
4		4		4		4		4		4	qs-STAT/solara.MP Basics
5		5	qs-STAT/solara.MP Basics	5	qs-STAT/solara.MP Basics	5		5		5	qs-STAT/solara.MP Basics
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7		7		7		7		7	qs-STAT/solara.MP Basics	7	
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13		13	qs-STAT/solara.MP Basics	13	procella Key User	13		13		13	
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15	procella Key User	15		15		15		15	procella Key User	15	
16	procella Key User	16		16		16	Q-DAS System Administrator	16	Machine & Gage Acceptance	16	
17		17		17		17	Q-DAS System Administrator	17		17	
18		18		18		18		18		18	
19		19		19		19	***	19		19	Q-DAS System Administrator
20		20	Q-DAS System Administrator	20	qs-STAT Advanced	20		20		20	Q-DAS System Administrator
21	***	21	Q-DAS System Administrator	21		21		21	qs-STAT Advanced	21	
22		22		22		22		22		22	
23	Machine & Gage Acceptance	23		23		23		23		23	
24	qs-STAT Advanced	24		24		24		24		24	
25		25		25		25		25		25	
26		26		26		26		26		26	
27		27		27	Machine & Gage Acceptance	27		27	***	27	
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29				29		29		29		29	
30				30		30		30		30	
31				31				31			

*** signifies major US Federal Holidays